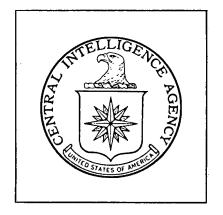
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Industrial Facilities (Non-Military)

DIRECTORATE OF INTELLIGENCE

Basic Imagery Interpretation Report

Chi-lin Chemical Fertilizer Plant Chi-lin, China

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ABSTRACT

This report presents a detailed functional analysis of the production components of the Chi-lin Chemical Fertilizer Plant. This is one of China's newest and largest nitrogen fertilizer plants. The primary products are ammonia based compounds. The basic plant was in operation when first studied on photography of June 1962. By May 1966, the capacity of the plant was increased by approximately 50 percent. Since 1966 construction has continued; however, no significant changes were noted.

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INTRODUCT IO	ON
The Chi-lin Chemical Fertilizer Plant largest producers of ammonia based compound imately 6 nautical miles (nm) north of the bank of the Sung-hua River (Figure 1) Flant Chi-lin Heat and Power Plant TETS mately 3 nm to the southeast.	is one of China's newest and ds. The plant is located approx- center of Chi-lin on the east
Excellent quality photography from for this study (Figure 2).	was used 2
BASIC DESCRIP	PTION
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^o hysical Features	
The plant, basically rectangular in sl 3,000 feet by 4,000 feet and occupies 275 a and is served by a good road network and a	acres. It is secured by a wall
The plant, basically rectangular in sl 3,000 feet by 4,000 feet and occupies 275 a and is served by a good road network and a	acres. It is secured by a wall
The plant, basically rectangular in sl 3,000 feet by 4,000 feet and occupies 275 and is served by a good road network and a no rail line.	acres. It is secured by a wall

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Operational Functions

The primary function is the manufacture of ammonium nitrate. Ammonia is synthesized by combining nitrogen obtained from air separation (Item 8, Figure 3) with hydrogen from coal gasification (Items 1-7) and from the electrolysis of water (Items 23-24). Part of the ammonia is oxidized and the resulting nitric oxide gases are absorbed in water to produce nitric acid (Items 14-15). The remaining ammonia is reacted with the nitric acid to form ammonium nitrate (Items 17-21).

Methanol, dry ice, explosives and concentrated nitric acid are manufactured from by-products of the fertilizer production. The probable heavy water plant located in the complex produces hydrogen which is used in the synthesis of ammonia.

The major production facilities for nitrogenous fertilizer have been identified (see Figure 3). There are several major production buildings which have not been identified; however, their location and access to ammonia would indicate their function is the production of ammonia based compounds.

Status and Activity

The basic plant was operational when first observed on coverage of June 1962. Analysis of photography dated May 1966 revealed that the plant's production capacity was increased by approximately 50 percent since 1962. This estimated increase in capacity is based on the addition of an ammonia converter tower, a prilling tower, gas purification facilities, and a gasholder. Since 1966 construction has continued; however, only minor changes have been observed (Figure 3).

On all usable photo coverage over the area between 1966 and 1968, the plant appeared to be in operation with seasonal variations in production activity.

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